

Plb-12v

Tuesday, November 08, 2016 10:52:03 AM

Page 2

x 24 0 2016/12/14
BEB

DAS
38
9-89
DEC 14 2016

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153084

Page 3

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 11/2/2016 **Start Qty:** 24.00

24

Cust Item ID:

Required Date: 11/8/2016 **Req'd Qty:** 24.00

24

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Tool ID	Tool #	Plan Code
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Accept Qty	Reject Qty	Reject Number	Insp. Stamp

Identify as per dwg & Stock Location: 

0.00

160

Packaging

Memo

0.04

Packaging

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.40

Quality Control

DAS
21
9-89

DEC 19 2016

MF
16-12-19

Picklist Print

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Page 1

Work Order ID: 153084

153084

Parent Item: D5101-5

D5101-5

Parent Item Name: Insert

Start Date: 11/2/2016

Required Date: 11/8/2016

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP REV:A NEW ISSUE 14-12-18 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.750		Purchased	No				f	43.7600		1.061053			

M6061T6R0 750

6061-T6 Round Bar .750"

Location

Loc Qty

Loc Code

MAT012

43.76

m135094

12

m135377

0.6

m135612

7.16

m135861

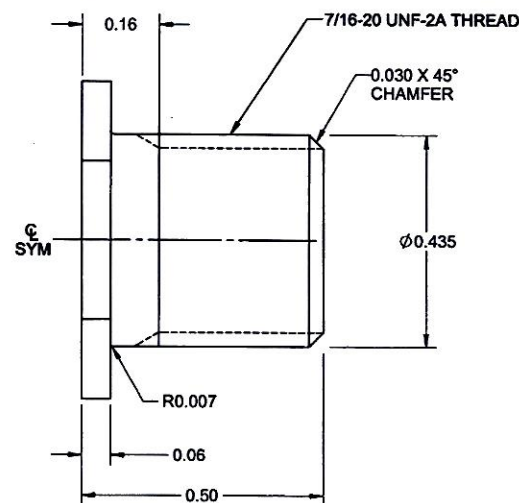
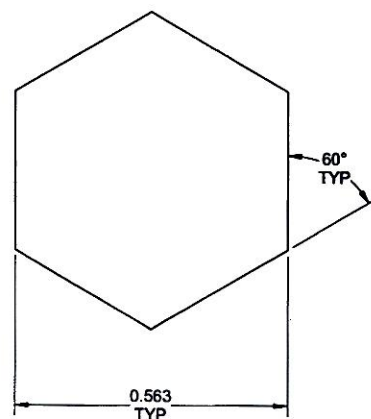
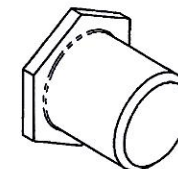
24

1.04

11/12/16

24"

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 153084 MJS
16-11-09



D5101-5 INSERT

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8
(OR AMS 4160) OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: 0.008 lbs

RELEASED
2016-11-01

APPROVED

DESIGN	AK
DRAWN	AJS
CHECKED	WM
MFG. APPR.	JLM
APPROVED	WM
DE APPR.	DS
DATE	16.04.19

DART AEROSPACE USA, INC.
EUGENE, OR

DRAWING NO. **D5101** REV. C
SHEET 4 OF 6
TITLE **CROSSBOLT SPACER** SCALE NTS

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